



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6705G00632-3G-9
Job Sheet 178636



Part No: RBW6705G00632-3G-9

Job Qty: 12 ea

Part Name: Knob



Part Weight: 0 lbs

Status: Scheduled

Priority: AOG

Job Created: 6/5/18

Job Tracking No:

Due Date: 7/3/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6705G00632-3G Rev. 0 IPP Rev. A 18.05.31 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	7/3/18	7/3/18	0.00	0.00	Start Up Machining-3		
110	CNC Lathe	12 pcs	7/3/18	7/3/18	0.00	6.00	MORI SL-154		
120	QC	12 pcs	7/3/18	7/3/18	0.00	0.00	QC2 Machining-4		
130	QC	12 pcs	7/3/18	7/3/18	0.00	0.00	QC8 Machining-4		
140	Packaging	12 pcs	7/3/18	7/3/18	0.00	0.00	Packaging3-1		
150	QC21-SA	12 Ea	7/3/18	7/3/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FC149 FOLIO REV: 4A DWG REV: 1/1 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-BRASS-C360-R0.500	Brass C360 Round Bar 0.500"	.9480 ft (.079 ea)	90-Start up Operation	S094744

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-BRASS-C360-R0.500	1	12	0

Part Specifications

Specifications could not be found.

Plex 7/11/18 8:53 AM dart.logan.david



Container No: S094744



Part: RBW6705G00632-3G-9

Job No: 178636

Serial No/Batch: S094744

Revision: 0

Inspector:

Exp Date:

Instructions:

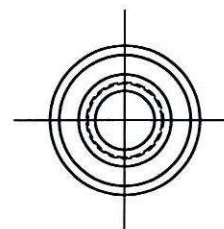
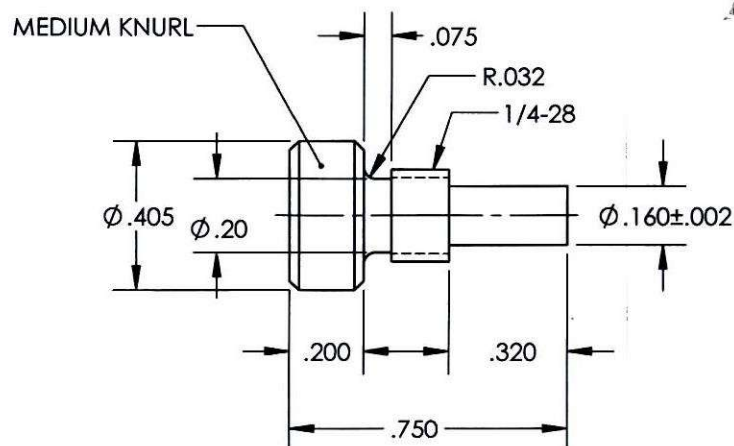
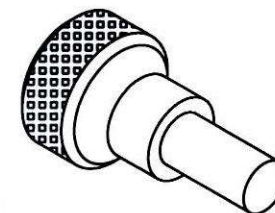
Date: 07/21/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 17863
20180711

APG



⑨
KNOB

RED BARN MACHINE	
TITLE FLAPPING LOCKING TOOL, T/R	
DWG NO. RBW6705G00632-3G-9	REV
MAT'L BRASS	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH
FRACTIONS ± 1/32 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 2:1	DATE 5/23/2012
SHEET 6 OF 7	

ADG

-9

P
16-07-21

Date:

Revised by	Approved
K.I	